



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-636-047
Job Sheet 168927



Part No: D350-636-047

Job Qty: 2 ea

Part Name: Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 11/30/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: DWG REV J IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Signoff
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/30/17	11/30/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	11/30/17	11/30/17	0.00	0.00	Packaging1		
115	QC	2 pcs	11/30/17	11/30/17	0.00	0.00	QC4		
118	DC	2 pcs	11/30/17	11/30/17	0.00	0.00	DC		
120	Packaging	2 pcs	11/30/17	11/30/17	0.00	0.00	Packaging3		
130	QC21-FG	2 Ea	11/30/17	11/30/17	0.00	0.00	QC21		

Part Op 118 - Photocopy bluefile & type labels per PPPD350-636-047 CHG005
Descriptions: 120 - Identify and pack for shipping as per PPP D350-636-047 Location:FG041

NOV 30 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C34A	2	20	0	0
	AN3C36A	8	630	0	0
	AN3C37A	2	60	0	0
	AN3C42A	2	29	0	0
	D3873-1	16	180	0	0
	D4154-041	2	7	0	0
	D4170-3	8	34	0	0
	D4171-1	2	14	0	0
	MS21043-3	10	589	0	0
	NAS1149C0363R	20	89	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S015451



Run-on Landing Gearplates Fits or RH

•ART NO:
Revision:
Operation:
Change No.

D350-6 -047

Start up Operation

Mfg Date: 11/29/17
Job No: 168927

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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*80	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*82	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*83	4	4	4	4	4	MS21043-3	NUT
*84	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*85	1	1	1	1	1	D4171-1	BUSHING ³
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: J

Date: 13.03.01



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MS21043-3 Revision: Nut														
100	Receive Ea	FM138040-4	168927	4 Ea	0	M138040	Start Up Stores/Pkg-2	Bin	Stock	10/10/2017	*			
		S015431	168927	1 Ea	0		Start Up Stores/Pkg-2		Stock	11/29/2017	Issue Container			
Operation Totals:		2		5	0									
Part Totals:		2		5	0									
Part Number: NAS1149C0363R Revision: Washer														
100	Receive Ea	S014013	168927	0 Ea	0	M133077	FP001		Stock	11/27/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		3		5	0									

Plex 1/8/2018 12:41 PM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								